



**VIBRATION ANALYSIS HARDWARE**



**MMX6000 Series Modular MAXX Box  
12 Sensor Inputs  
Product Manual**

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## INTRODUCTION

CTC modular MAXX Box solutions allow for the monitoring of remotely-mounted vibration sensors, which would otherwise be restricted to human access due to safety considerations.

### **MMX6000 Series Modular MAXX Box Overview: *Three to 12 single axis sensor inputs (three to 12 measurement channel outputs), stainless steel slope top enclosure***

The MMX6000 three to 12 channel enclosure is a common cable termination point for bringing in single axis sensors for routine data collection with portable data collectors.

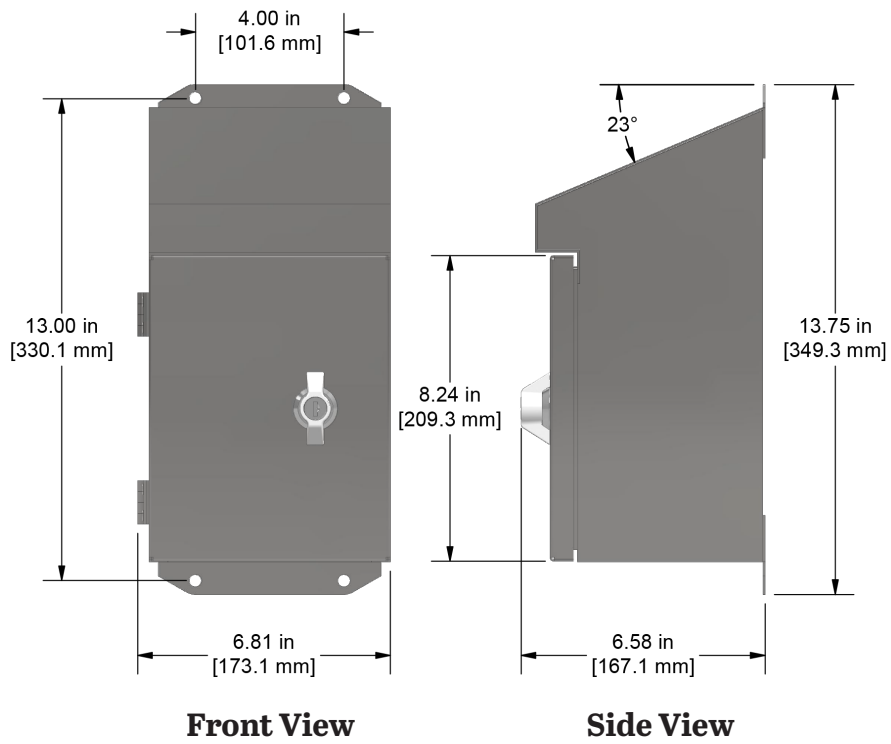
The MMX6000 Series offers convenient three-position quick connect terminal blocks for terminating the sensor of your choice.

### **Setup of DIP Switches**

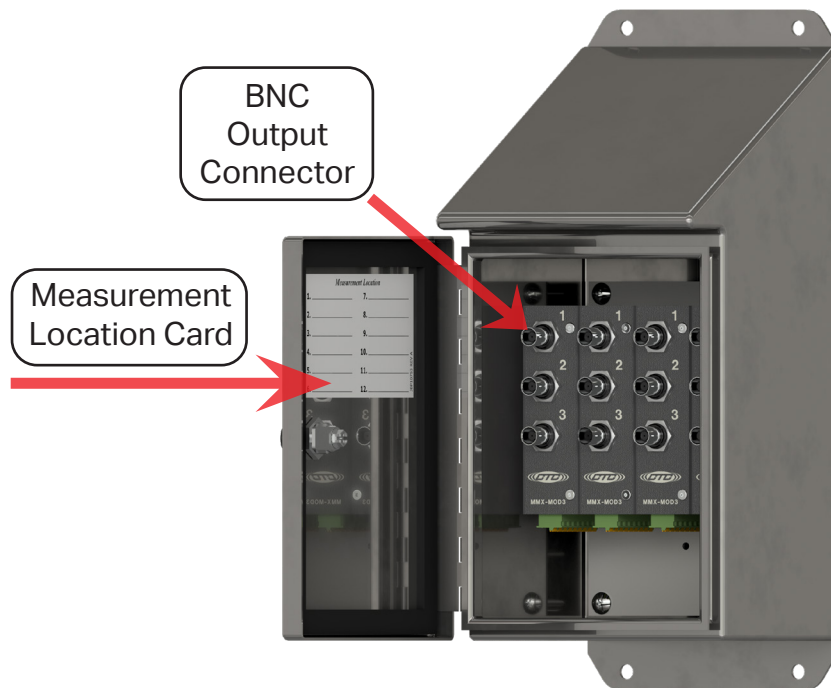
In addition to the most popular application of single axis sensors, MMX-MOD3 modules can be setup to provide grouped signals from a dual output sensor, triaxial or biaxial style sensor that share the "common" conductor. By adjusting the DIP switches, the common connection can be shared between inputs 1 & 2, 2 & 3, for dual outputs and between inputs 1 & 2 for biaxial sensors or 1, 2, & 3 for triaxial sensors. This eliminates the need to insert jumper wires between the different inputs within the module. The switches are displayed further on in this manual. **Note:** All modules are set at "Commons OPEN" at factory.



# PRODUCT DIMENSIONS



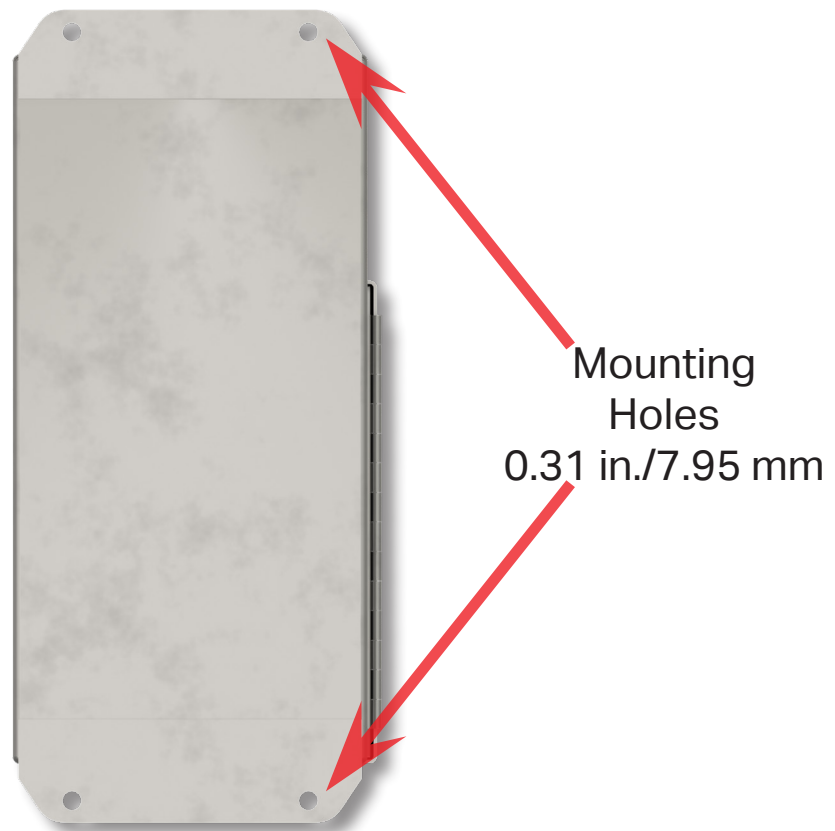
**Figure 1. Dimensions**



**Figure 2. Diagram**

## MOUNTING INSTRUCTIONS

**Note:** If you have purchased a modular MAXX Box without cable entries provided, you should add your own entry prior to mounting the modular MAXX Box. CTC does not recommend drilling holes in the top of the enclosure due to access and moisture concerns.

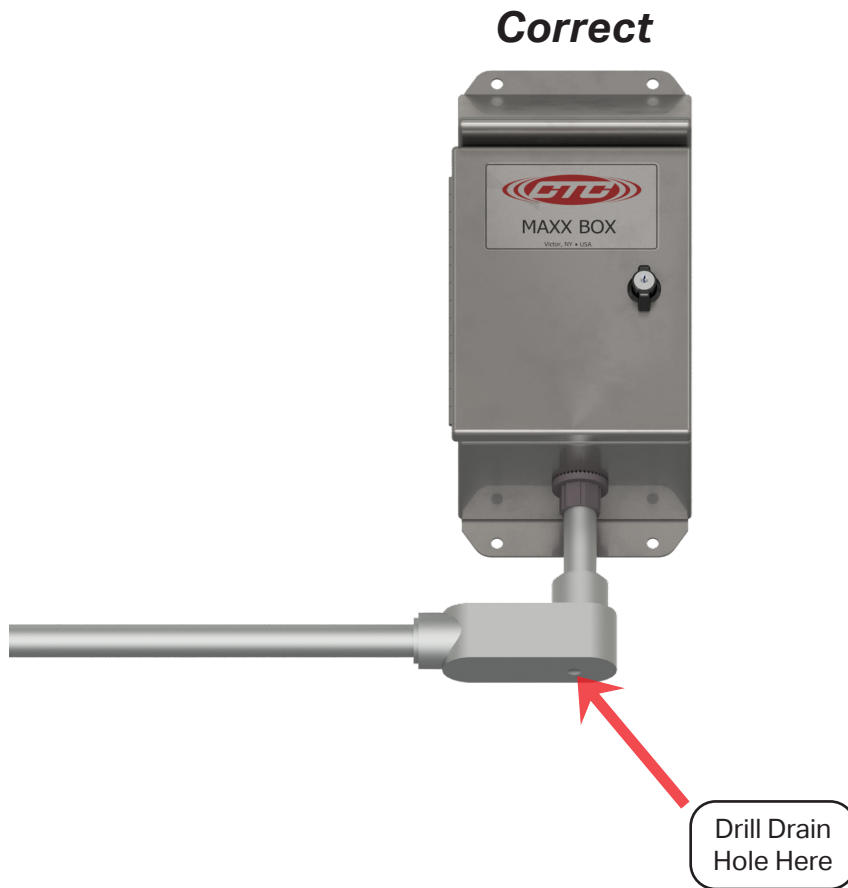


**Figure 3. Modular MAXX Box Rear View**

## CONDUIT ENTRY

If you are running conduit to your enclosure, ensure the conduit cable entry is located at the bottom of the enclosure when mounted.

**Note:** To ensure moisture will not flow into the enclosure, a hole should be drilled at the lowest point in the conduit to provide drainage for any moisture.



**Figure 4. Conduit Entry for Termination Box**

## GROUNDING

Ensure the shield ground wire on the MMX6000 Series Modular MAXX Box is grounded to earth ground.

### *A. Mounting to Earth Ground*

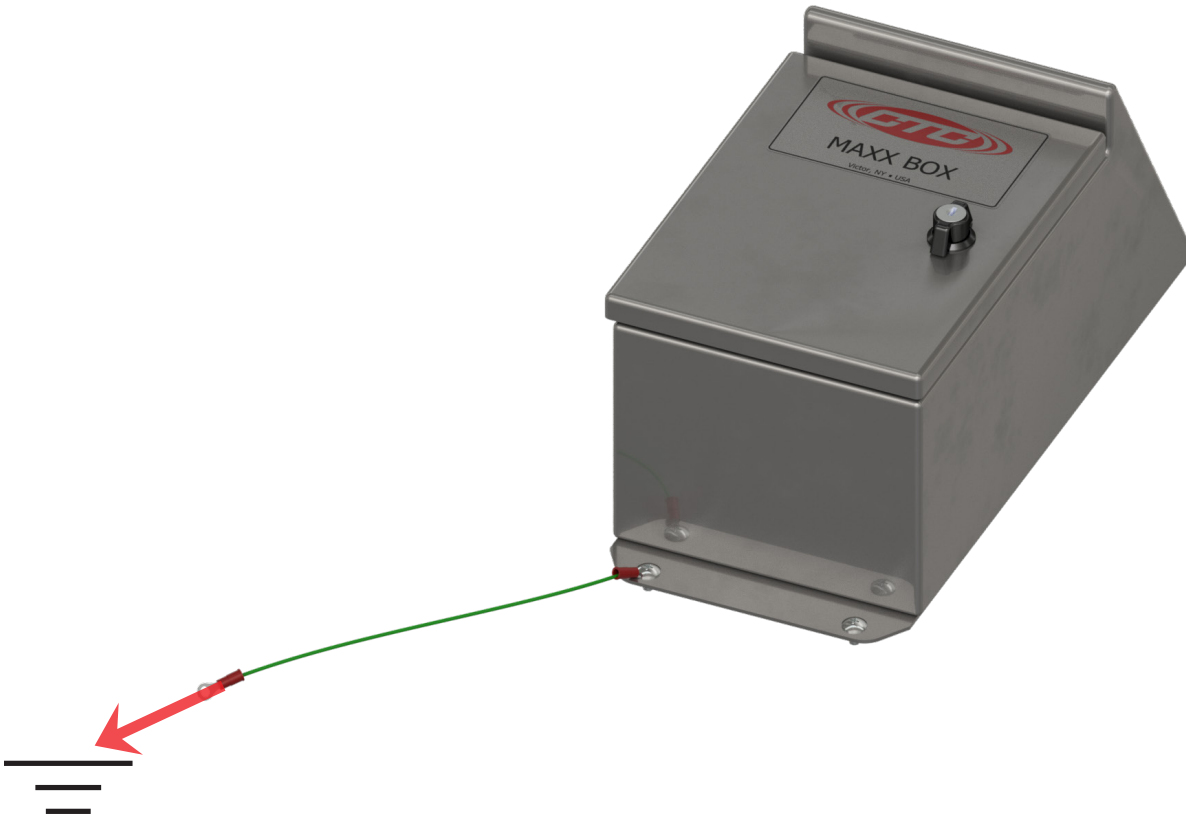
When mounting MMX6000 Series Modular MAXX Boxes to earth ground (such as an I-Beam), no additional steps are necessary, as the enclosure is grounded internally.



***Figure 5. Proper Shield Grounding Technique***

## B. Mounting to Non-Grounded Structure

When mounting the enclosure to a non-grounded structure, ensure the shield ground wire or customer-supplied ground wire is tied to a source of earth ground.



**Figure 6. Ground Wire Placement**

## SENSOR INSTALLATION

### Installation of Sensors/Signal Input Cable

1. Feed blunt-cut end through the cable entry at the bottom of the enclosure.  
**Note:** It is recommended that cables are marked on both ends.

For cord grip cable entry, take off the cord grip cover with bushing and run cable into enclosure, hand tighten cord grip cover to base to prevent damage of cord grip.



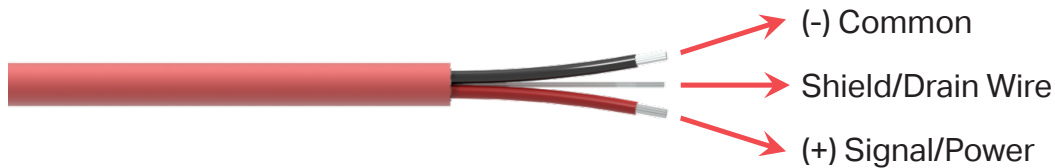


**Figure 7. Front View**



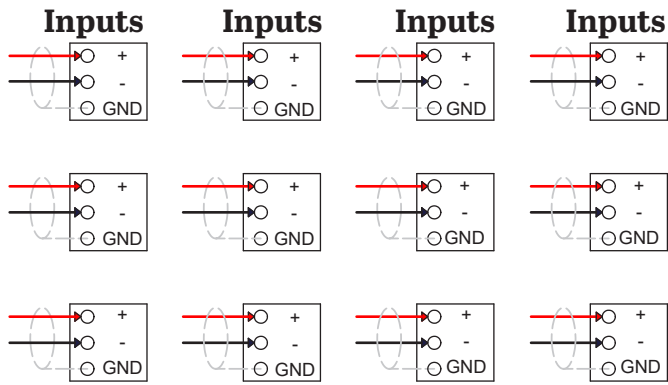
**Figure 8. Bottom View**

1. Strip outer jacket of cable back 1¼ in. and remove all of the shielding.
2. Separate the internal wires from the shield and twist the shield.
3. Strip red and black insulation back ¼ in.

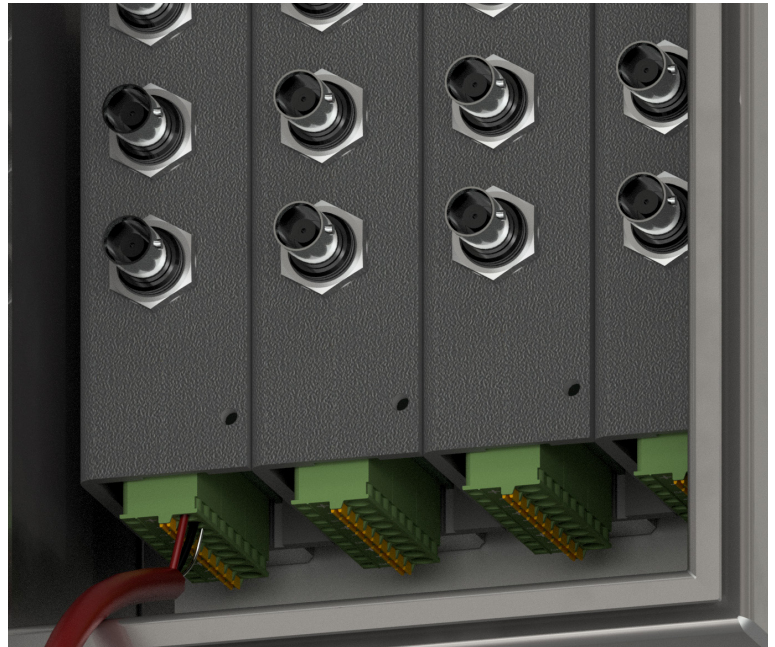


**Figure 9. Stripped Wire**

4. Locate the appropriate plug, identified by channel number, remove the plug and install the wires using a small flathead screwdriver. Push plug back into location. Orientation is as follows:
  - a. Red insulated conductor wire is connected to (+).
  - b. Black insulated conductor wire is connected to (-).
  - c. Shield drain wire is connected to ground (GND).
  - d. Depress selected position button to open terminal for respective wire (may require a mini flathead screwdriver).



Sensor Inputs  
 Red = Positive Vibration  
 Black = Common  
 Grey = Shield (Ground)

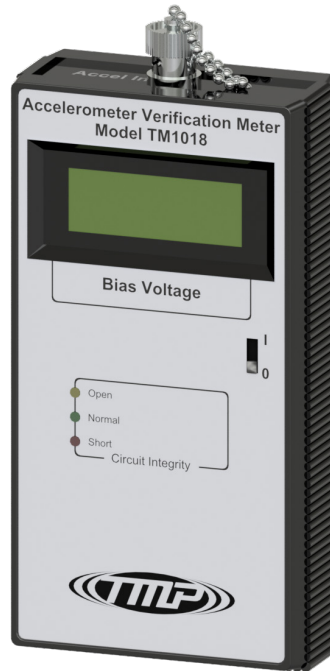


**Figure 10. Connecting Cables to Termination box**

5. Insert plug into the appropriate PC board connector and double check to ensure that the cable is going to the correct channel.
6. Mark the Measurement Location Card located on the inside front cover with a description of each measurement location.

## POST-INSTALLATION TESTING

The TM1018 Accelerometer Verification Meter can be used to verify cable conductivity, sensor location and proper wiring connections. The Verification Meter will indicate if the sensor, cable and/or junction box is in working condition. It will also confirm bias voltage of the accelerometer, which will inform you of the operation of the internal accelerometer amplifier.



**Figure 11. TM1018 Accelerometer Verification Meter**

### Testing Method:

1. Utilizing two personnel, Person A will be located at the termination box, while Person B will be located at the measurement location.
2. Once positioned, Person A will connect the TM1018 to the data collector output to the modular MAXX Box and turn the Channel Selector to the channel that corresponds to the referenced measurement. Person A should observe a "NORMAL" LED reading.
3. Person B disconnects the cable from the accelerometer, and the TM1018 should respond with an "OPEN" LED. Reconnect the cable to the accelerometer, and the TM1018 should respond with a "NORMAL" LED.
4. Repeat for each measurement location to verify that accelerometer location is properly identified at the termination box.

The following LED Readout indicates the circuit integrity:

1. Green LED: Normal. Indicates proper connection and an output bias will be given, indicating the health of the sensor (4 – 16 V indicates a healthy accelerometer).
2. Yellow LED: Open Circuit. Indicates one of the following:
  - a. Cable connector is not connected to accelerometer.
  - b. Cable is open circuit (broken or not connected at one end).
  - c. Accelerometer is not functioning correctly.
3. Red LED: Short Circuit. Indicates one of the following:
  - a. Water or contamination in the connector.
  - b. Reverse wiring ((+) and (-) leads are reversed).
  - c. Wires in termination box or cable connector (+) & (-) are touching.

## **WARRANTY & REFUND**

Please visit [www.ctconline.com](http://www.ctconline.com) to view a complete recapitulation of our warranty and refund policies.

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